Neptune™ Polymaster™ dilutes, mixes and thoroughly activates emulsion, dispersion and solution polymers, including new high-molecular-weight products.

Polymaster provides state-of-the-art polymer activation and blending through the use of the patented, motorized Gatlin Mixer and Distribution Head.

Polymaster is simple, automatic and economical, providing better mixing and a higher degree of activation than similar machines, while being easier to operate and maintain.

Remote pump models available. Allows use of the Polymaster with motor-driven pumps. Also allows remote mounting of pump for housekeeping purposes or to eliminate the need for separate polymer drum/storage tank at each point of polymer use.
Gatlin Mixer & Distribution Head

The patented, motorized Gatlin Mixer & Distribution Head hydraulically segments polymer into ultra-thin film platelets, maximizing the polymer surface area exposed to dilution water, providing maximum activation. Degree of activation is not affected by fluctuating water pressures or dilution-water ratio changes.

HOW IT WORKS

The Gatlin Mixer provides a rapid, high-energy initial introduction of polymer to water followed by gentle, low-shear mixing in a multi-stage static mixer.

The rotating, slotted head operates at close tolerance to the inner wall of the mixing chamber. The clearance does not permit fish eyes or gels to form. The slotted rotor creates a series of high-velocity vortexes without the use of turbine blades that can damage fragile polymer chains.

Superior performance proven repeatedly in side-by-side tests with other blending machines.

HOW TO SIZE & SELECT: FOLLOW THESE EASY STEPS TO SELECT THE CORRECT POLYMASTERT UNIT:

1. Determine the amount of neat polymer required. This will determine the pump size.
2. Determine the correct dilution ratio at which the polymer is to be used. This will determine the Polymaster™ model.

Example: 2.5 gph (9.5 L/h) of liquid polymer is required. The desired application rate is a 0.5% solution (200:1 dilution). Therefore, a pump 2.5 gph (9.5 L/h) or greater is required. The dilution water requirement is (200 x 9.5) 1,893 lph or (200 x 2.5) 500 gph.

3. Select correct Polymaster and pump combination.

Example: Decide if the unit is to be manual or automatic. Assuming an automatic model is desired, select an automatic Polymaster with greater than 500 gph (1,893 L/h) water capacity: the Model PAD-600 is selected.

A. Select a pump with a capacity greater than 2.5 gph (9.5 L/h): the 4.5 gph (17 L/h) automatic pump Model 107804A is selected.

Order Polymaster Model PAD-600 with pump Model 107804A.
Polymaster Standard Models Selection Chart

STANDARD AUTOMATIC MODELS

The following models may be specified with any electronic metering pump from the chart below. Note: only electronic metering pumps may be used with standard units. Motor-operated diaphragm pumps, gear pumps or progressing cavity pumps must be used with remote units (see chart on following page).

4-20 mA PUMP CONTROL

<table>
<thead>
<tr>
<th>MODEL</th>
<th>MAX. WATER FLOW</th>
<th>(A) POLYMER INLET</th>
<th>(B) DILUTION WATER INLET</th>
<th>(C) MIXED SOLUTION OUTLET</th>
</tr>
</thead>
<tbody>
<tr>
<td>PAD-60</td>
<td>60 GPH</td>
<td>227 L/H</td>
<td>1/2</td>
<td>3/4</td>
</tr>
<tr>
<td>PAD-100</td>
<td>100 GPH</td>
<td>379 L/H</td>
<td>1/2</td>
<td>3/4</td>
</tr>
<tr>
<td>PAD-200</td>
<td>200 GPH</td>
<td>757 L/H</td>
<td>1/2</td>
<td>3/4</td>
</tr>
<tr>
<td>PAD-300</td>
<td>300 GPH</td>
<td>1,136 L/H</td>
<td>1/2</td>
<td>3/4</td>
</tr>
<tr>
<td>PAD-600</td>
<td>600 GPH</td>
<td>2,271 L/H</td>
<td>1/2</td>
<td>3/4</td>
</tr>
<tr>
<td>PAD-1200</td>
<td>1,200 GPH</td>
<td>4,453 L/H</td>
<td>1/2</td>
<td>1</td>
</tr>
</tbody>
</table>

STANDARD MANUAL MODELS

The following models may be specified with any electronic metering pump from the chart below. Note: only electronic metering pumps may be used with standard units. Motor-operated diaphragm pumps, gear pumps or progressing cavity pumps must be used with remote units (see chart on following page).

MANUAL PUMP CONTROL

<table>
<thead>
<tr>
<th>MODEL</th>
<th>MAX. WATER FLOW</th>
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ELECTRONIC METERING PUMPS FOR USE WITH AUTOMATIC POLYMASTERS

- Manual Stroke Length Control
- Automatic 4-20 mA Speed Control

ELECTRONIC METERING PUMPS FOR USE WITH MANUAL POLYMASTERS

- Manual Stroke Length Control
- Manual Speed Control

DIMENSIONS

*Motor-Speed Control for Remote Pump Units
Polymaster Selection Chart

REMOTE PUMP AUTOMATIC MODELS

The following models may be specified with any automatic electronic metering pump (see chart on opposite page) or with any motor-operated metering pump from the automatic pump selection chart below. These models may also be used with progressing cavity type pumps.

4-20 mA PUMP CONTROL

<table>
<thead>
<tr>
<th>MODEL</th>
<th>MAX. WATER FLOW</th>
<th>DIMENSIONS INCHES (FNPT)</th>
<th>MAX. PRESSURE</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>GPH L/H</td>
<td>(A) POLYMER INLET</td>
<td>(B) DILUTION WATER INLET</td>
</tr>
<tr>
<td>PAD-1200R</td>
<td>1,200 4,543</td>
<td>1/2</td>
<td>1</td>
</tr>
</tbody>
</table>

REMOTE PUMP MANUAL MODELS

The following models may be specified with any manual electronic metering pump (see chart on opposite page) or with any motor-operated metering pump from the manual pump selection chart below. These models may also be used with progressing cavity-type pumps.

MANUAL PUMP CONTROL

<table>
<thead>
<tr>
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MOTOR-DRIVEN METERING PUMPS FOR USE WITH REMOTE AUTOMATIC POLYMASTERS

- Manual Stroke Length Control
- Automatic 4-20 mA Speed Control

<table>
<thead>
<tr>
<th>MODEL</th>
<th>CAPACITY</th>
<th>MAX. PRESSURE</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>GPH L/H</td>
<td>PSI BAR</td>
</tr>
<tr>
<td>532-VS-N3A</td>
<td>11 42</td>
<td>100 6.9</td>
</tr>
<tr>
<td>535-VS-N3A</td>
<td>18 68</td>
<td>100 6.9</td>
</tr>
<tr>
<td>547-VS-N3A</td>
<td>30 114</td>
<td>100 6.9</td>
</tr>
</tbody>
</table>

MOTOR-DRIVEN METERING PUMPS FOR USE WITH REMOTE MANUAL POLYMASTERS

- Manual Stroke Length Control
- Constant Speed Motor

<table>
<thead>
<tr>
<th>MODEL</th>
<th>CAPACITY</th>
<th>MAX. PRESSURE</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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<td>PSI BAR</td>
</tr>
<tr>
<td>532-VS-N3M</td>
<td>11 42</td>
<td>100 6.9</td>
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<td>535-VS-N3M</td>
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</tr>
<tr>
<td>547-VS-N3M</td>
<td>30 114</td>
<td>100 6.9</td>
</tr>
</tbody>
</table>

DIMENSIONS

All Remote Models

Models PAD/PMD-1200R

All Models
Specifications

Minimum water pressure required: 25 psi (1.7 bar)
Maximum operating pressure: 100 psi (6.9 bar)
Pressure drop across unit less than: 15 psi (1 bar)

TURNDOWN RATIO:
- Water 5:1
- Polymer 2:1 on stroke length (most models)
  10:1 on speed
  20:1 total

WATER CONTROL INCLUDES:
- Rotameter for flow indication and adjustment
- Solenoid valve for on/off control
- Water pressure gauge
- Water differential pressure switch
- Water supply line strainer

POLYMER CONTROL INCLUDES:
- Positive displacement metering pump with manual stroke length control and manual or automatic stroke speed control
- Polymer inlet line strainer
- Polymer injection check valve and back-pressure valve

STANDARD ELECTRICAL CONTROLS INCLUDE:
- NEMA 4X control enclosure and junction box
- Power cord and plug
- Terminal strip connection for 4-20 mA pacing signal (automatic units only)
- Local-off-remote selector switch and red running light
- Terminals for remote start/stop interlock
- Interlock for shutdown on loss of dilution water includes local amber fault light and remote alarm contact
- Local manual override of polymer flow rate

POWER REQUIREMENTS:
- Specify: 1 phase, 115 volt, 60 Hz
  OR 1 phase, 220 volt, 50 Hz
- Solenoid pump models: 5 amps at 115 volt
- Motor-driven pump models: 15 amps at 115 volt

Legend:
1. Polymer Metering Pump
2. Injection/Check Valve
3. Gatlin Mixer and Distribution Head
4. Water Pressure Gauge
5. Solenoid Valve
6. Dilution Water Adjusting Valve
7. Flowmeter
8. Water Differential Pressure Switch
9. Static Mixer and Viewing Cylinder
Additional Solutions by Neptune

STAINLESS-STEEL SUPPORT STAND
Allows elevation of unit to convenient working height where shelf, table or pedestal mounting is not available. Lower shelf on stand provides convenient mounting location for heavier motorized metering pumps.
Model PST for all models

DRUM MIXER
Mounts to 2” (51 mm) bung, allowing occasional mixing of 55-gallon (208 L) drums. Useful for remixing drums that have been stored or for mixing drums that are used in very low flow-rate applications.

DRUM SUCTION WAND
Assembly mounts to 3/4” (19 mm) bung for convenient feeding from drums.
Model PSW75

DESICCANT BREATHER
Mounts to 3/4” (19 mm) or 2” (51 mm) bung on 55-gallon (208 L) drum, preventing moisture-laden air from contaminating polymer. Particularly useful in low-feed-rate applications.
Model PB1

MIXER/DESICCANT BREATHER ADAPTER
Allows mounting of both breather and drum mixer on the 2” (51 mm) bung, reserving the 3/4” (19 mm) bung for a polymer drum suction wand.
Model PMA

CHEMICAL FEED SYSTEM
For a more complete wastewater application solution, Neptune offers packaged chemical feed systems.

BACK PRESSURE & PRESSURE RELIEF VALVES
For optimal performance and to protect your equipment, Neptune offers back pressure and pressure relief valves.

PULSATION DAMPENERS
Remove the pulsating flow caused by a pump’s reciprocating action, ensuring a smooth, laminar flow.

For more information on these additional solutions, visit us at psgdover.com/neptune