Factory manufactures inks and varnishes specially dedicated to printing, packaging and publications. Pump is feeding, with ink, a bead mill (feeding itself a tri-cylinder mill).

| Liquid: | Printing ink |
| ---: | :--- |
| Base: | Solvent + Varnish |
| $\mathbf{Q}\left(\mathbf{m}^{\mathbf{3} / \mathbf{h})}:\right.$ | 0.3 |
| Temperature $\left({ }^{\circ} \mathbf{C}\right):$ | 20 |
| Viscosity $(\mathbf{c P s}):$ | 20,000 maximum |
| $\mathbf{P}(\mathbf{b a r}):$ | 4 |
| Density: | 1 |


| Abrasive: Yes |
| :---: |
| Particles (mm): Up to 0.8 mm |
| ATEX: Yes |
| Fragile: $N o$ |
| Self priming: Mandatory |
| Dry running: Yes |
| Empting pipes: Yes |

## Issues

- The pumps installed before were not satisfactory. Gear pumps had difficulties to prime the very viscous ink ( $20,000 \mathrm{cPs}$ not agitated) from the mobile inlet tank, especially at the beginning and at the end of the batch. Progressive cavity pumps needed expensive maintenance (frequent replacements of stators, because of frequent dry-running).



## Mouvex ${ }^{\circledR}$ Solution SLC2 Eccentric Disc Pumps

Technology: Mouvex eccentric disc
Construction: Stainless steel
Mechanical seal: Seal-less
Static seals: PTFE coated FKM
Heating jacket: No
ATEX: Z1 T4
Speed: Low 60 rpm


A SLC2 pumping unit was installed at the end of December 2009, ATEX, with frequency variation for the transfer and dosing of a mixture of solvents. It transfers to varnish in a reactor to produce different resins. It delights their users. Even at a low speed, the high suction capability of the pump allows to perfectly prime and drain the mobile tank and the pipes. Pump can run dry without any problem. Pump feeds the mill with constant flow rate, not depending on ink viscosity or wear. Grinded ink quality is always constant.

## M(O)UVEX

PSG
Zl la Plaine des Isles 2 rue des Caillottes F-89000 Auxerre, France P: +33 (0) 386498630 contact.mouvex@psgdover.com psgdover.com/mouvex

