







The Malema M-3100 Series Clamp-On Ultrasonic Flow Meter is a non-invasive ultrasonic transit-time flow measurement system consisting of the M-3100T Transmitter and M-3150S Clamp-on Ultrasonic Flow Sensor. Designed to measure the fluid velocity of liquid within closed conduit (pipe), the flow meters are installed on the pipe without disrupting the flow path, eliminating risks of leakage or contamination.

### **Key Features**

- No contamination due to non-contact flow measurement
- Compact DIN rail mount version
- Analog and digital output options
- RS-485 Modbus digital communication
- Parameters (range, filters, etc.) are configurable through user-friendly Malema GUI, PC application software

## **Applications**

- CMP
- ECD
- Electroless Deposition
- Wet Clean and Track Tools
- Solar PV Equipments
- Wet Process / Chemical Distribution System
- Laser Equipment
- Cooling Systems

## Measurement Principle

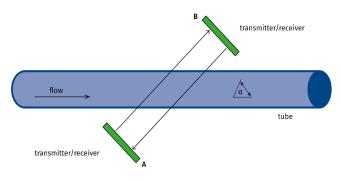


Figure 1: Sensor Structure

The M-3100S Clamp-On Ultrasonic Flow Meter utilizes the transit time method to determine flow rate. Two ultrasonic piezo ceramics function as both transmitter and receiver for the burst of sound energy that is sent between them. For each transmission, the difference in transit time that it takes for the pulse to travel between the ceramics is measured. As the difference in transit time is directly related to the velocity of the liquid, it can be used as the basis to determine the volumetric flow rate.

When sending ultrasonic signals through the measuring section, the transit time difference depends on the flow direction of the medium. The ultrasonic sound signals sent along the flow direction and volume flow of the medium, i.e. downstream, need less time to travel through the measurement section than the ultrasonic sound signals sent against the flow direction, i.e. upstream. The calculation of the flow rate is then carried out inside the M-3100S Clamp-On Ultrasonic Flow Meter.

# **Sensor Specifications**

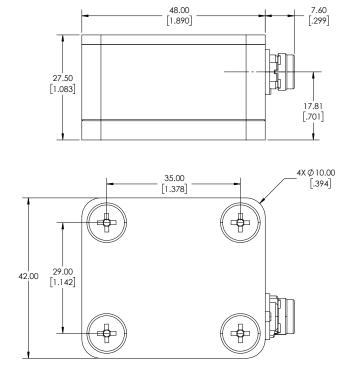
Model M-3100S

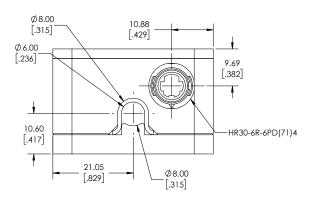
| Part No.                |                                       | 0250       |           | 0375       |            | 0500        |            |  |
|-------------------------|---------------------------------------|------------|-----------|------------|------------|-------------|------------|--|
| Flow Range              |                                       | 0–3 LPM    |           | 0–8 LPM    |            | 0–20 LPM    |            |  |
| Flow >20% of Full Scale |                                       | ±2%        |           | ±2%        |            | ±2%         |            |  |
| Accuracy                | Flow <20% of Full Scale               | ±10 ml/min |           | ±30 ml/min |            | ±100 ml/min |            |  |
| Flow >20% of Full Scale |                                       | ±1%        |           | ±1%        |            | ±1%         |            |  |
| Repeatability           | Repeatability Flow <20% of Full Scale |            | ±5 ml/min |            | ±15 ml/min |             | ±50 ml/min |  |
| Operating Pressure      |                                       | 6.5 Bar    |           | 6.5 Bar    |            | 6.5 Bar     |            |  |
| Operating Temperature   |                                       | 10°C-60°C  |           | 10°C-60°C  |            | 10°C-60°C   |            |  |
| Ambient Temperature     |                                       | 0°C-40°C   |           | 0°C-40°C   |            | 0°C-        | 0°C-40°C   |  |
| Tube Material           |                                       | PFA        |           | Р          | FA         | P           | FA         |  |
| Tube Dimensions         |                                       | Inch       | mm        | Inch       | mm         | Inch        | mm         |  |
| ID                      |                                       | 1/8"       | 3.2       | 1/4"       | 6.4        | 3/8"        | 9.5        |  |
| OD                      |                                       | 1/4"       | 6.4       | 3/8"       | 9.5        | 1/2"        | 12.7       |  |
| Sensor Enclosure Rating |                                       | IP65       |           | IP65       |            | IP65        |            |  |
| Electrical Connection   |                                       | Hisrose    |           | Hisrose    |            | Hisrose     |            |  |

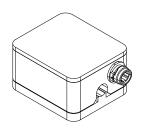
## **Dimensional Drawings**

For Reference Only

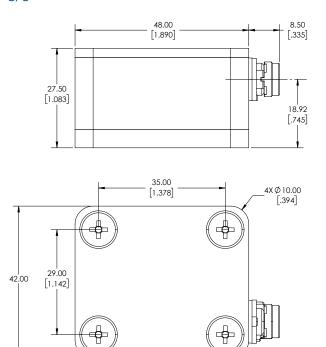
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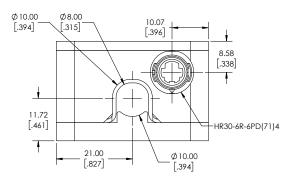


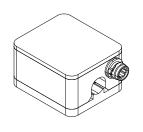




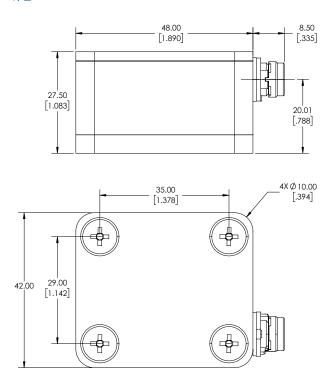
### 3/8"

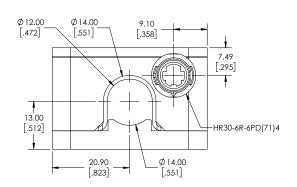


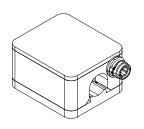




1/2"







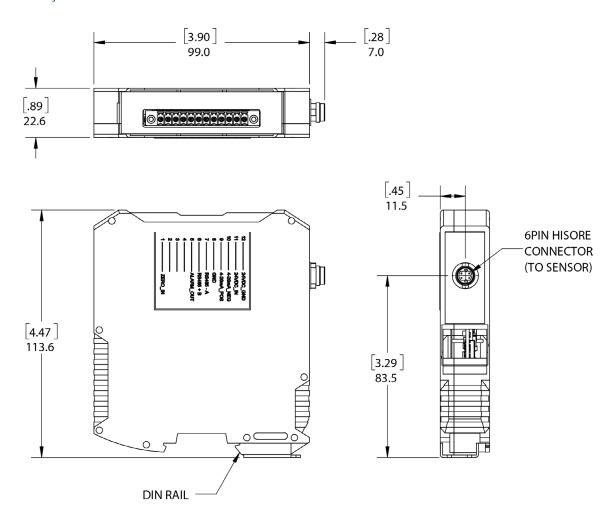
# **Signal Converter Specifications**

Model M-3100T (Single Channel)

| Mounting            | DIN Rail   |  |  |
|---------------------|--|--|--|
| Enclosure Rating    | IP20   |  |  |
| Power Supply        | 24 V Dc ±10%   |  |  |
| Ambient Temperature | 0°C-40°C   |  |  |
| Humidity            | 30-85% Relative Humidity (No Condensation)   |  |  |
| Power Consuption    | 125 mA   |  |  |
| Analog Output       | Current O/P: Active: 4-20 mA (Max. Load < 900 $\Omega$ ) or Passive: 4-20 mA (max. load < 1,200 $\Omega$ ) or Voltage Output: 0-10 V DC (min. load > 10K $\Omega$ )                    |  |  |
| Digital Input       | Flow zero or totalizer reset. Zeroing. Momentary pull-up to 24 V DC for activation   |  |  |
| Digital Output      | Open Collector / Max. 30 V DC, 200 mA max. Configurable for Low Flow Rate, High Flow Rate, Totalizer Greater Than, Totalizer Less Than, Signal Strength Less, Positive Totalizer Pulse |  |  |
| Communication       | MODBUS over RS-485   |  |  |

## **Dimensional Drawings**

For Reference Only



DIMS: MM [IN]

# **Connection Specifications**

|          | Pin No. | Description     | Function  | Comments  |  |
|----------|---------|-----------------|---|---|--|
| 1        | 1       | ZERO_IN         | Zero flow signal Input  | Make sure the fluid in the tube is stationary and pullup this pin to 24V DC supply line momentarily to zero the flow rate           |  |
|          | 2       | Reset_Totalizer | Resets the flow totalizer to 0  | Momentary pull-up to 24 V DC  |  |
| ) 1      | 3       | PULSE_OUT       | Pulse (Hz) - 10 KHz max,<br>Configurable<br>Pulse (Volume) - Pulse weight<br>Configurable from 0.1 mL | Open Collector 30 V DC, 200 mA max  |  |
| -        | 4       | Earth Ground    | EM Shielding  | Required for CE certification   |  |
| -        | 5       | ALARM_OUT       | Digital alarm output, open collector,<br>30 V DC/200mA  | V DC alarm output triggered based on programmable parameter settings, i.e. signal strength or flow > or flow < or pulse from PC GUI |  |
| FIELD    | 6       | RS485 + (B)     | Digital communication   | MODBUS signals used to communicate with device or PC GUI for user parameter configuration settings                                  |  |
| <u> </u> | 7       | RS485 - (A)     | Digital communication   | MODBUS signals used to communicate with device or PC GUI for user parameter configuration settings                                  |  |
| ) x      | 8       | GND             | Digital alarm output (GND)  |   |  |
| ×        | 9       | 4-20mA POS      | Analog output   | Analog 4-20 mA flow rate output   |  |
| ,        | 10      | 4-20mA NEG      | Analog output (GND)   |   |  |
| ) x      | 11      | 24VDC_IN        | Power supply input, 24V DC ±10%   | Power supply  |  |
|          | 12      | 24VDC_GND       | Power supply input (GND)  |   |  |

# **Ordering Information**

### Sensor

| Model Code |      |                   |                          |                 |              |  |
|------------|------|-------------------|--------------------------|-----------------|--------------|--|
| Model      | OD   | Wall<br>Thickness | Electrical<br>Connection | Cable<br>Length | Extension ID | Description                                    |
| M-3100S-   |      |                   |                          |                 |              | Clamp-on sensor for PFA tubes                  |
|            | 0250 |                   |                          |                 |              | 1/4" OD  |
|            | 0375 |                   |                          |                 |              | 3/8" OD  |
|            | 0500 |                   |                          |                 |              | 1/2" OD  |
|            |      | 1                 |                          |                 |              | Standard                                       |
|            |      | 2                 |                          |                 |              | Thick  |
|            |      |                   | А                        |                 |              | Connector                                      |
|            |      |                   |                          | 0               |              | Reserved                                       |
|            |      |                   |                          |                 | -S01         | Standard Version                               |
|            |      |                   |                          |                 | -XXX         | Factory assigned Unique ID for custom versions |

### Transmitter

|         | Мо            | odel Code                |              |  |
|---------|---------------|--------------------------|--------------|--|
| Model   | Analog Output | Digital<br>Communication | Extension ID | Description  |
| M-3100T |               |                          |              | Single-Channel (for use with one M-3100S Sensor)                                 |
|         | -1            |                          |              | 1x 4-20 mA Analog output for volumetric flow rate (for M-3100T Signal Converter) |
|         |               | М                        |              | MODBUS over TCP/IP   |
|         |               | X                        |              | None   |
|         |               |                          | -S01         | Standard Version   |
|         |               |                          | -XXX         | Factory assigned Unique ID for custom versions                                   |

### Accessories: Sensor-Transmitter Interconnecting cable

|         | Мо   | odel Code |              |  |
|---------|------|-----------|--------------|--|
| Model   | Туре | Length    | Extension ID | Description                                    |
| M-3100C |      |           |              | Sensor-Transmitter Interconnecting cable       |
|         | А    |           |              | From sensor to bulkhead                        |
|         | С    |           |              | From sensor to bulkhead                        |
|         |      | 1         |              | 1 m*   |
|         |      | 2         |              | 2 m*   |
|         |      | 3         |              | 3 m**  |
|         |      | Z         |              | Custom***                                      |
|         |      |           | -S01         | Standard Version                               |
|         |      |           | -XXX         | Factory assigned Unique ID for custom versions |

<sup>\*</sup>Total length of cables (A+B or A+C) not to exceed 3 m.
\*\*Only available for type C.
\*\*\*Consult factory.

### Accessories: I/O and Power Cable

| Model Code | 5            |  |
|------------|--------------|--|
| Model      | Extension ID | Description  |
| M-3100IO   |              | I/O and Power Cable                                      |
|            | -01          | 1 meter 12 Core I/O and Power Cable                      |
|            | -02          | 2 meter 12 Core I/O and Power Cable with free leads      |
|            | -03          | 3 meter 12 Core I/O and Power Cable with free leads      |
|            | -ZZ          | Custom Lenght 12 Core I/O and Power Cablewith free leads |



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