HDL642C PARTS LIST

Serial #__________ ID#________

Gasket Sets and Special Tools

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<tbody>
<tr>
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<tr>
<td>FKM &amp; Iron</td>
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<tr>
<td>PTFE &amp; Iron</td>
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<tr>
<td>Neoprene &amp; Iron</td>
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</tr>
<tr>
<td>Ethylene Propylene &amp; Iron</td>
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| Packing Installation Tool | 790538   |
| Spanner Wrench, 1/4" Adjustable | 790316 |
| Wrench for Valve Holdown Screw | 790535 |
| Tool Kit                 | 790199   |

Bulletins Needed For Complete Parts List

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Notes:
Crankcase Assembly:
Models HD601B, HD602C|B, HD603C|B, HDL602C|B, HDL603C|B, HDL642C|B, HDL643C|B, HDS602C|B
HDL612C|B, HD613C|B, HDL612C|B, HDL613C|B, HDS612C|B

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* Included in Gasket Sets

ISO1061

www.blackmer.com
Oil Pump Detail for Models:
HD082C, HD161C|B, HD162C|B, HD163C, HDS162C
HD172C|B, HD173C, HDL172C, HDL173C, HDS172C,
HDL342C|B, HDL343C|B, HDL322C, HDL323C
HD361C|B, HD362C|B, HD363|B, HDS362C, HDL362C|B, HDS363C|B,
HD372C|B, HLD372C|B, HD373C, HDL373C|B, HDS372C
HD601B, HD602C|B, HD603C|B, HDL602C|B, HDL603C|B, HDS602C, HDL642C|B,
HDL643C|B, HD612C|B, HLD612C|B, HD613C|B, HDL613C|B, HDS612C|B
HD942B|A, HD942B|A, HDS942B, HD943B, HDL943B

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* Included in Gasket Sets
Standard Flywheel Assembly:
HD601B, HD602C|B, HD603C|B
HDL602C|B, HDL603C|B, HDS602C|B
HDL642C|B, HDL643C|B

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*Included in Gasket Sets
## Packing Assembly:

HD602C, HDL602C, HDL642C, HD612C, HDL612C

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* Included in gasket sets.

Refer to the Compressor IOM for proper orientation of components.
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Cylinder Assembly: HDL642C|B, HDL643C|B

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* Included in Gasket Sets
Head Assembly with Unloaders: HDL642C|B, HDL643C|B

ISO-1140z

WASHERS TO BE LOCKED TOGETHER AS SHOWN WITH LOCKING EDGES FACING EACH OTHER

NOTE SEAL DIRECTION

NOTE
### Head Assembly with Unloaders: HDL642C/B, HDL643C/B

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* Included in Gasket Sets

* Unloader Post with bolt replaces earlier style unloader post with retainer ring.
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* Optional Equipment on New Compressors