



## HDL372C PARTS LIST

(See Instructions 901-C00 for Operation and Maintenance)

Serial # \_\_\_\_\_

ID# \_\_\_\_\_

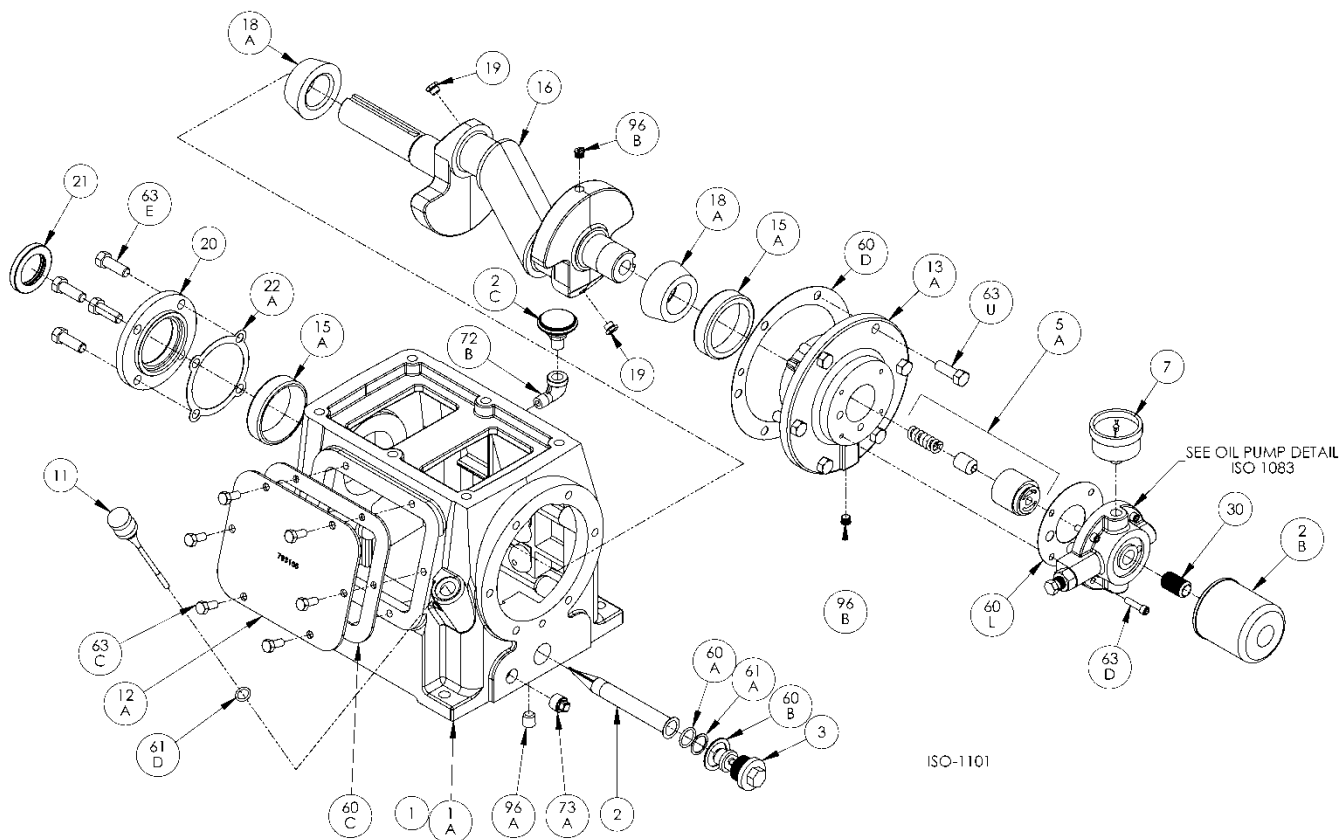
### Gasket Sets and Special Tools

|                                 |                           |             |
|---------------------------------|---------------------------|-------------|
| Gasket Set                      | Buna-N & Iron             | 793699      |
|                                 | PTFE & Iron               | 793698      |
|                                 | FKM & Iron                | 793697      |
|                                 | Neoprene & Iron           | 793693      |
|                                 | Ethylene Propylene & Iron | 793691      |
| Packing Installation Tool       |                           | 790536      |
| Spanner Wrench, 1/4" Adjustable |                           | 790316      |
| Wrench for Valve Holdown Screw  |                           | 790535      |
| Piston Tool                     |                           | 798009      |
|                                 |                           | &<br>798010 |

### Table of Contents

|                     |      |
|---------------------|------|
| Cover Page          | 1    |
| Crankcase           | 2    |
| Oil Pump            | 3    |
| Flywheel            | 4    |
| Crosshead           | 5    |
| Cylinder            | 6    |
| Intercooler         | 7    |
| Head                | 8    |
| Head with Unloaders | 9-10 |

Notes:



#### Crankcase Assembly:

Models HDL342B, HDL343B, HDL342C, HDL343C, HDL322C, HDL323C  
HDL362B, HDL363B, HDL362C, HDL363C

HD361B, HD361C, HD362B, HD362C, HD363B, HD363C, HDS362C,

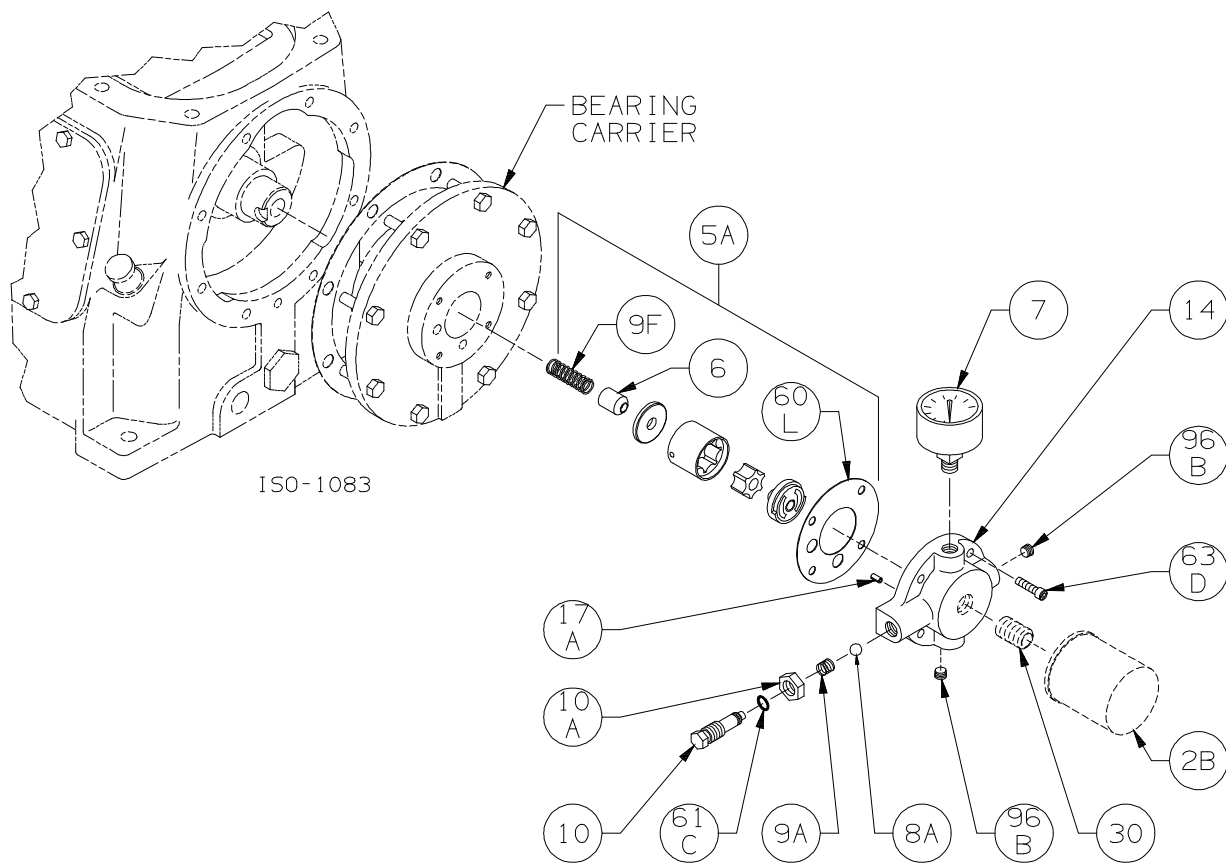
HD372B, HD372C, HD373B, HD373C, HDL372B, HDL372C, HDL373B, HDL373C, HDS372C

ISO1101

| Ref | Description                               | Qty | Part No |
|-----|-------------------------------------------|-----|---------|
| 1   | Crankcase Assembly - Oil Filter           | 1   | 793100  |
|     | Crankcase Assembly - no Oil Filter        |     | 793103  |
|     | Crankcase Assy - Ext Shaft & Oil Filter   |     | 793171  |
|     | Crankcase Assy - Ext Shaft, no Oil Filter |     | 793155  |
| 1A  | Crankcase                                 | 1   | 793102  |
| 2   | Oil Intake Screen                         | 1   | 792135  |
| 2B  | Oil Filter                                | 1   | 794726  |
| 2C  | Breather Filter                           | 1   | 792070  |
| 3   | Oil Screen Plug                           | 1   | 792145  |
| 5A  | Oil Pump Kit                              | 1   | 794760  |
| 7   | Oil Pressure Gauge                        | 1   | 790012  |
| 11  | Oil Bayonet Assembly                      | 1   | 792162  |
| 12A | Inspection Plate                          | 1   | 793105  |
| 13A | Bearing Carrier                           | 1   | 793104  |
| 15A | Bearing Cup                               | 2   | 793126  |
| 16  | Crankshaft Assembly (w/ 18A,19,96B)       | 1   | 793157  |
|     | Crankshaft Assembly-Ext (w/ 18A,19,96B)   |     | 793191  |
| 18A | Bearing Cone                              | 2   | 793142  |
| 19  | Orifice                                   | 2   | 792146  |

| Ref | Description                        | Qty | Part No |
|-----|------------------------------------|-----|---------|
| 20  | Bearing Cover Plate                | 1   | 793106  |
| 21  | Oil Seal                           | 1   | 793143  |
| 22A | Bearing Adjustment Shim Kit        | 1   | 793133  |
| 30  | Oil Filter Fitting                 | 1   | 794725  |
| 60A | Gasket - Oil Screen *              | 1   | 792136  |
| 60B | Gasket - Oil Screen Plug *         | 1   | 792123  |
| 60C | Gasket - Inspection Plate *        | 1   | 793122  |
| 60D | Gasket - Bearing Carrier Assembly* | 1   | 793124  |
| 60L | Gasket - Oil Pump Cover *          | 1   | 794721  |
| 61A | O-Ring - Oil Screen *              | 1   | 792175  |
| 61D | O-Ring - Oil Bayonet *             | 1   | 792174  |
| 63C | Capscrew - Hex Hd                  | 6   | 793116  |
| 63D | Capscrew - Soc Hd                  | 4   | 790559  |
| 63E | Capscrew - Hex Hd                  | 4   | 792093  |
| 63U | Capscrew - Hex Hd                  | 6   | 792093  |
| 72B | Elbow                              | 1   | 790453  |
| 73A | Pipe Plug                          | 1   | 792166  |
| 96A | Pipe Plug                          | 1   | 790488  |
| 96B | Pipe Plug                          | 2   | 790309  |

\* Included in Gasket Sets



#### Oil Pump Detail for Models:

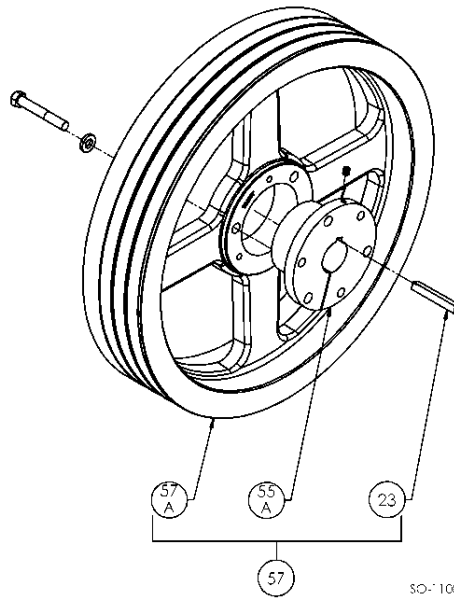
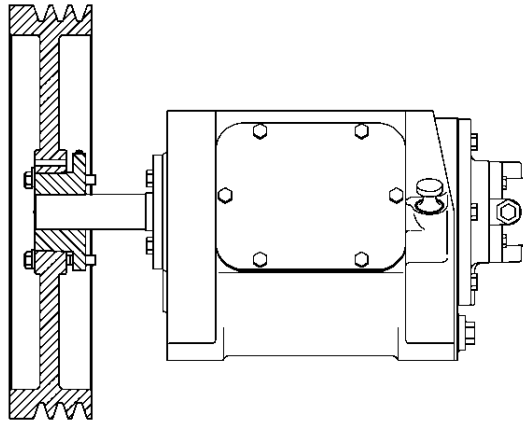
HD082C, HD161C|B, HD162C|B, HD163C, HDS162C  
 HD172C|B, HD173C, HDL172C, HDL173C, HDS172C,  
 HDL342C|B, HDL343C|B, HDL322C, HDL323C  
 HD361C|B, HD362C|B, HD363|B, HDS362C, HDL362C|B, HDL363C|B,  
 HD372C|B, HDL372C|B, HD373C, HDL373C|B, HDS372C  
 HD601B, HD602C|B, HD603C|B, HDL602C|B, HDL603C|B, HDS602C, HDL642C|B, HDL643C|B,  
 HD612C|B, HDL612C|B, HD613C|B, HDL613C|B, HDS612C|B  
 HD942B|A, HDL942B|A, HDS942B, HD943B, HDL943B

ISO1083

| Ref | Description                    | Qty | Part No |
|-----|--------------------------------|-----|---------|
| 2B  | Oil Filter                     | 1   | 794726  |
| 5A  | Oil Pump Kit (with 6, 9F, 60L) |     | 794760  |
| 6   | Oil Pump Cone                  | 1   | 794750  |
| 7   | Oil Pressure Gauge             | 1   | 790012  |
| 8A  | Oil Pressure Adj. Ball         | 1   | 792154  |
| 9A  | Oil Pressure Adj. Spring       | 1   | 792153  |
| 9F  | Oil Pump Spring                | 1   | 794751  |
| 10  | Oil Pressure Adj. Screw        | 1   | 792148  |
| 10A | Locknut                        | 1   | 792152  |

| Ref | Description                                        | Qty | Part No |
|-----|----------------------------------------------------|-----|---------|
| 14  | Oil Pump Cover Assembly - For Filter               |     | 794764  |
|     | Oil Pump Cover Assembly<br>(both include 17A, 96B) | 1   | 794763  |
| 17A | Roll Pin                                           | 1   | 794753  |
| 30  | Oil Filter Fitting                                 | 1   | 794725  |
| 60L | Gasket - Oil Pump Cover *                          | 1   | 794721  |
| 61C | O-Ring - Adjusting Screw *                         | 1   | 792168  |
| 63D | Capscrew - Socket Head                             | 4   | 790559  |
| 96B | Pipe Plug                                          | 2   | 790309  |

\* Included in Gasket Sets



**MODELS:**

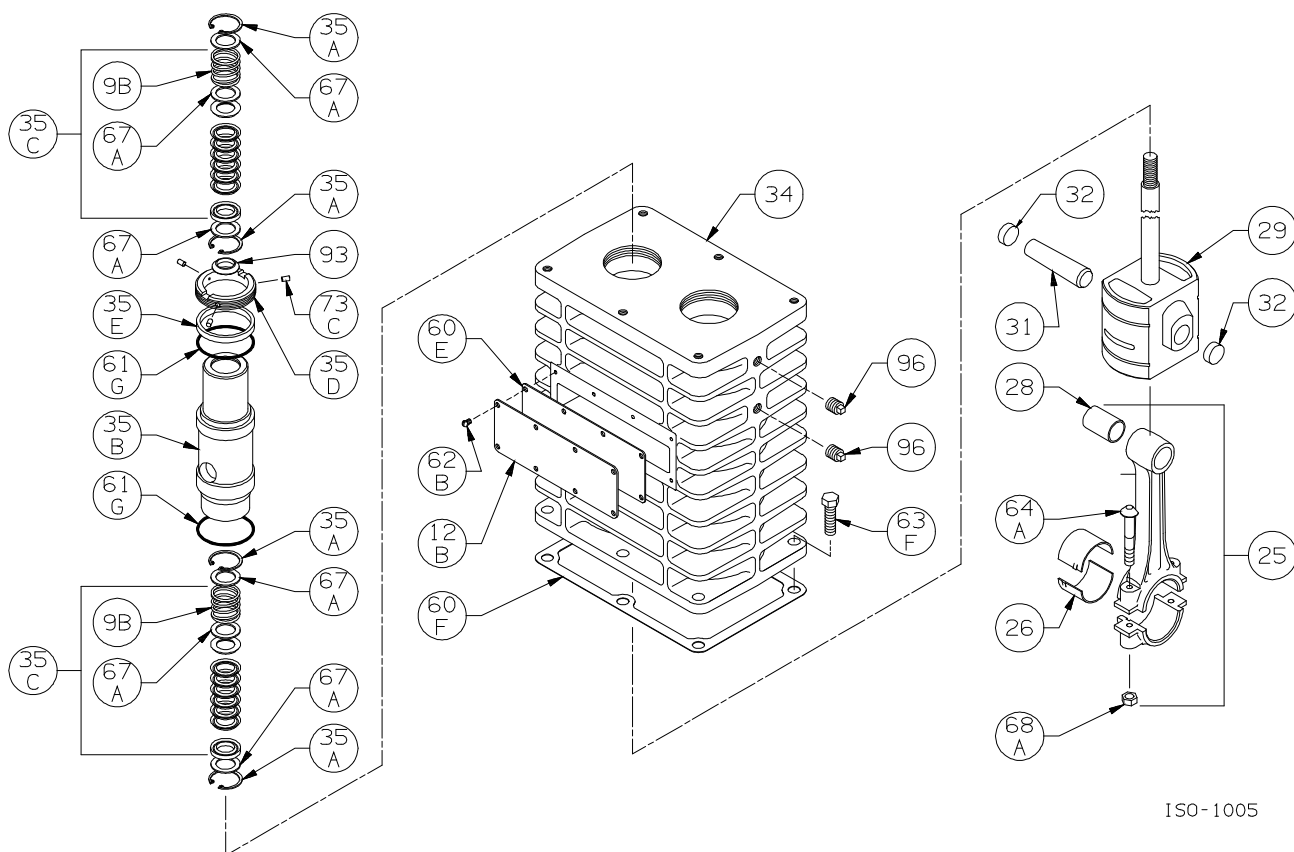
HD361C, HD361B  
 HD362C, HD362B  
 HD363C, HD363B  
 HD372C, HD372B  
 HD373C, HD373B

HDS362C  
 HDS372C

HDL322C, HDL323C  
 HDL342C, HDL342B  
 HDL343C, HDL343B  
 HDL362C, HDL362B  
 HDL363C, HDL363B  
 HDL372C, HDL372B  
 HDL373C, HDL373B

| Ref | Description       | Qty | Part No |
|-----|-------------------|-----|---------|
| 23  | Key               | 1   | 793167  |
| 55A | Hub (SF 1.375")   | 1   | 790143  |
| 57  | Flywheel Assembly | 1   | 793047  |
| 57A | Flywheel          | 1   | 792197  |

Note: Earlier HD372C, HD372, HD373C and HD373B air-cooled compressors had a fan fitted to the flywheel.



Crosshead Assembly: HDL322C, HDL342C, HD362C, HDL362C, HD372C, HDL372C

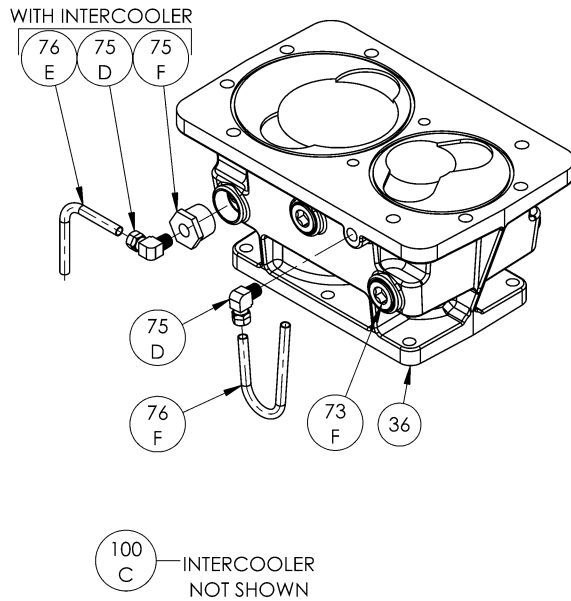
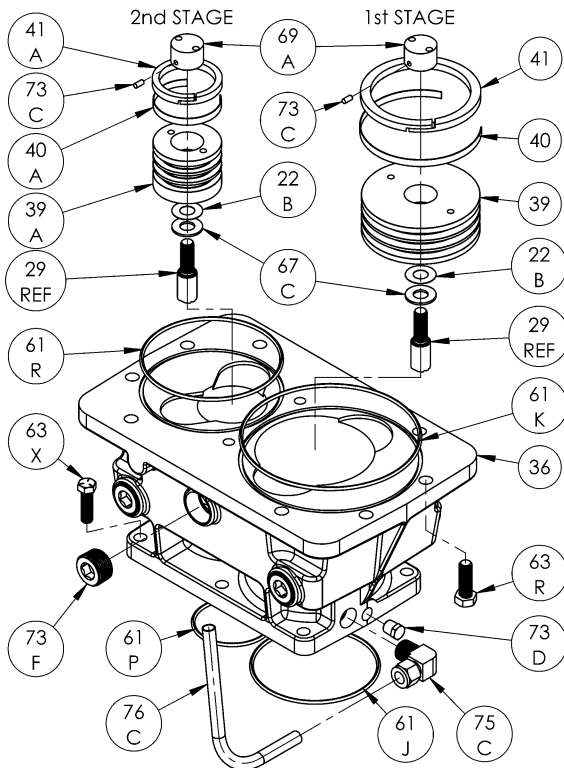
ISO1005

| Ref | Description              | Qty | Part No |
|-----|--------------------------|-----|---------|
| 9B  | Packing Spring           | 4   | 792077  |
| 12B | Inspection Plate         | 1   | 793093  |
| 25  | Connecting Rod Assembly  | 2   | 793309  |
| 26  | Connecting Rod Bearing   | 2   | 793002  |
| 28  | Wrist Pin Roller Bearing | 2   | 793305  |
| 29  | Crosshead Assembly       | 2   | 793501  |
| 31  | Wrist Pin                | 2   | 793307  |
| 32  | Wrist Pin Plug           | 4   | 793308  |
| 34  | Crosshead Guide          | 1   | 793455  |
| 35A | Retainer Ring            | 8   | 793404  |
| 35B | Packing Box              | 2   | 793502  |
|     | Packing Box TNT-12       |     | 793505  |
| 35C | Packing Set              | 4   | 793510  |
| 35D | Hold-down Ring           | 2   | 793220  |
|     | Hold-down Ring TNT-12    |     | 792810  |
| 35E | Spacer Ring              | 2   | 793402  |
|     | Spacer Ring TNT-12       |     | 792821  |

| Ref | Description                      | Qty | Part No |
|-----|----------------------------------|-----|---------|
| 60E | Gasket - Inspection Plate *      | 1   | 793092  |
| 60F | Gasket - Crankcase *             | 1   | 793121  |
| 61G | O-Ring (Buna-N) Std *            | 4   | 792125  |
|     | O-Ring (FKM) *                   |     | 793213  |
|     | O-Ring (PTFE) *                  |     | 793211  |
|     | O-Ring (Neoprene) *              |     | 793215  |
|     | O-Ring (Ethylene Propylene) *    |     | 793207  |
| 62B | Machine Screw - Inspection Plate | 8   | 793096  |
| 63F | Capscrew - Hex Hd                | 6   | 793094  |
|     | Capscrew - Stainless Steel #     |     | 793153  |
| 64A | Connecting Rod Bolt              | 4   | 793006  |
| 67A | Washer - Packing Box             | 12  | 792087  |
| 68A | Connecting Rod Bolt Nut          | 4   | 793007  |
| 73C | Lock Plug *                      | 6   | 792030  |
| 93  | Oil Deflector Ring               | 2   | 793478  |
| 96  | Pipe Plug                        | 4   | 908198  |

\*Included in Gasket Sets

# Standard with TNT-12 Cylinder



ISO-1025

Cylinder Assembly: HDL372C, HDL372B, HDL372A, HDL373C, HDL373B

ISO1025

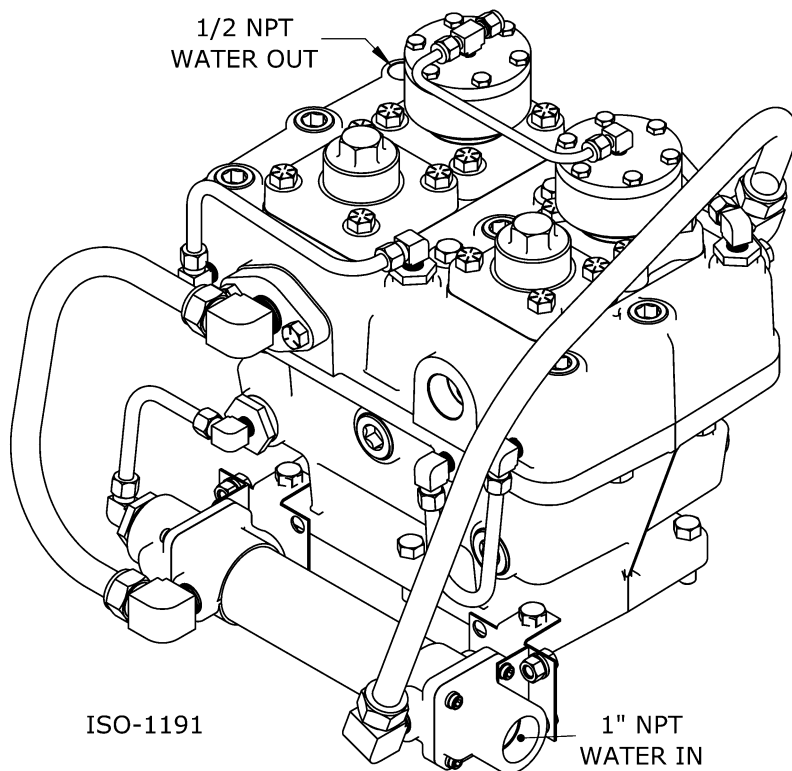
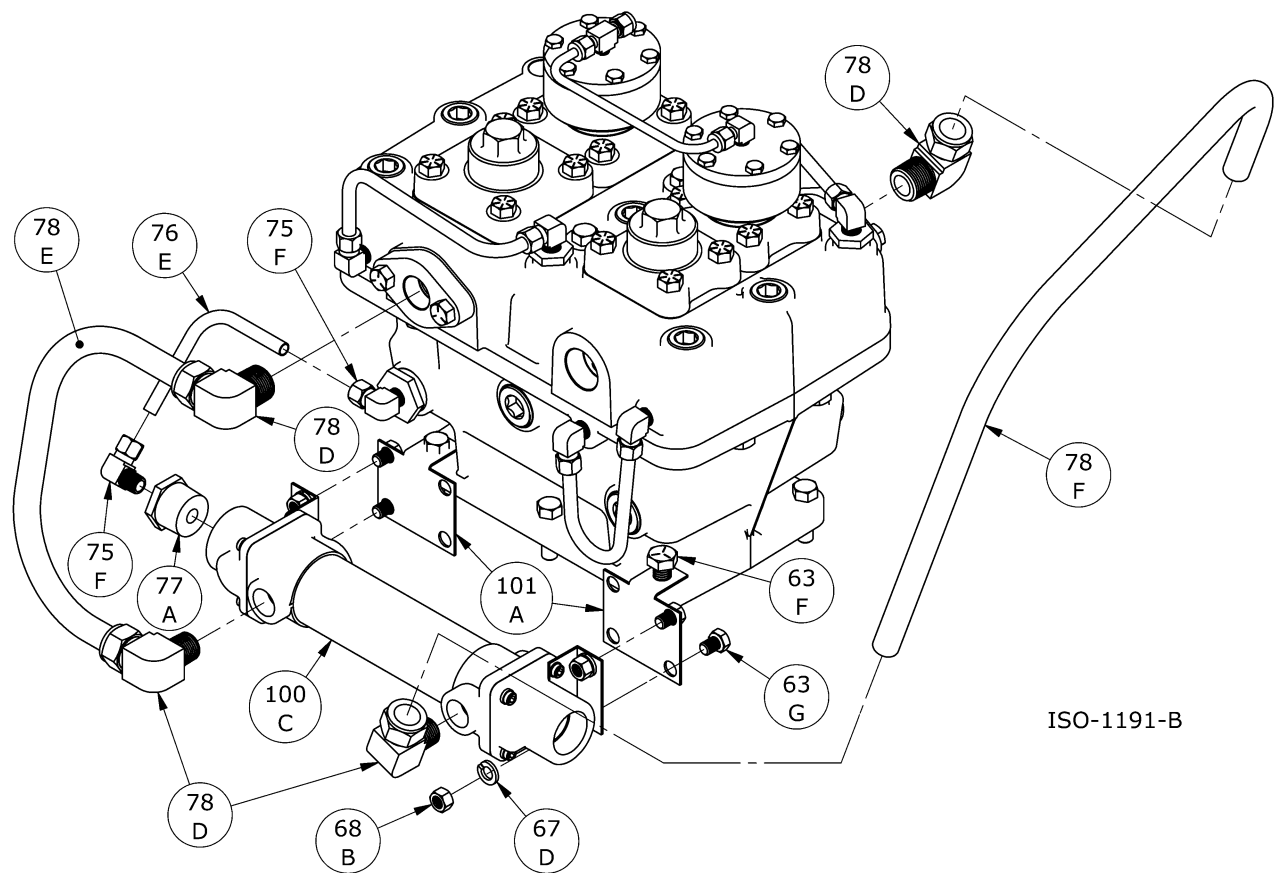
| Ref | Description                          | Qty | Part No |
|-----|--------------------------------------|-----|---------|
| 22B | Piston Shim - 0.015                  | AR  | 792034  |
|     | Piston Shim - 0.007                  |     | 792050  |
| 36  | Cylinder                             | 1   | 793701  |
|     | Cylinder TNT-12                      |     | 792822  |
| 39  | Piston                               | 1   | 793621  |
|     | Piston TNT-12                        |     | 792813  |
| 39A | Piston                               | 1   | 793622  |
|     | Piston TNT-12                        |     | 792814  |
| 40  | Expander                             | 3   | 793614  |
| 40A | Expander                             | 3   | 793615  |
| 41  | Piston Ring – Glass/Moly Filled, Std | 3   | 793610  |
|     | Piston Ring - Poly Filled            |     | 793612  |
| 41A | Piston Ring – Glass/Moly Filled, Std | 3   | 793611  |
|     | Piston Ring - Poly Filled            |     | 793613  |
| 61J | O-Ring (Buna N) Std *                | 1   | 794126  |
|     | O-Ring (FKM) *                       |     | 794214  |
|     | O-Ring (PTFE) *                      |     | 794125  |
|     | O-Ring (Neoprene) *                  |     | 794142  |
|     | O-Ring (Ethylene Propylene) *        |     | 794210  |
| 61K | O-Ring (Buna N) Std *                | 1   | 793631  |
|     | O-Ring (FKM) *                       |     | 793633  |
|     | O-Ring (PTFE) *                      |     | 793632  |
|     | O-Ring (Neoprene) *                  |     | 793634  |
|     | O-Ring (Ethylene Propylene) *        |     | 793638  |

| Ref  | Description                      | Qty | Part No             |
|------|----------------------------------|-----|---------------------|
| 61P  | O-Ring (Buna N) Std *            | 1   | 794082              |
|      | O-Ring (FKM) *                   |     | 794213              |
|      | O-Ring (PTFE) *                  |     | 794165              |
|      | O-Ring (Neoprene) *              |     | 794090              |
|      | O-Ring (Ethylene Propylene) *    |     | 794206              |
| 61R  | O-Ring (Buna N) Std *            | 1   | 793641              |
|      | O-Ring (FKM) *                   |     | 793643              |
|      | O-Ring (PTFE) *                  |     | 793642              |
|      | O-Ring (Neoprene) *              |     | 793644              |
|      | O-Ring (Ethylene Propylene) *    |     | 793645              |
| 63R  | Capscrew - Hex Hd                | 8   | 794097              |
|      | Capscrew – Stainless Steel #     |     | 793150              |
| 63X  | Capscrew - Hex Hd                | 6   | 794096              |
|      | Capscrew – Stainless Steel #     |     | 793151              |
| 67C  | Thrust Washer                    | 2   | 792033              |
| 69A  | Piston Nut                       | 2   | 793022              |
|      | Piston Nut TNT-12                |     | 792808              |
| 73C  | Lock Plug *                      | 4   | 793028              |
| 73D  | Pipe Plug                        | 1   | 908198              |
| 73F  | Pipe Plug 1"                     | 5   | 790452              |
| 75C  | Tube Elbow                       | 2   | 790393              |
| 75D  | Tube Elbow                       | 2   | 790367              |
| 75F  | Pipe Bushing                     | 1   | 790433              |
| 76C  | Tube                             | 1   | 790394              |
| 76E  | Tube 3/8" Copper                 | 1   | 790383              |
| 76F  | Tube 3/8" Copper                 | 1   | 790382              |
| 100C | Intercooler, Water-cooled, Brass | 1   | <sup>1</sup> 793702 |

\* Included in Gasket Sets

# Standard with TNT-12 Cylinder

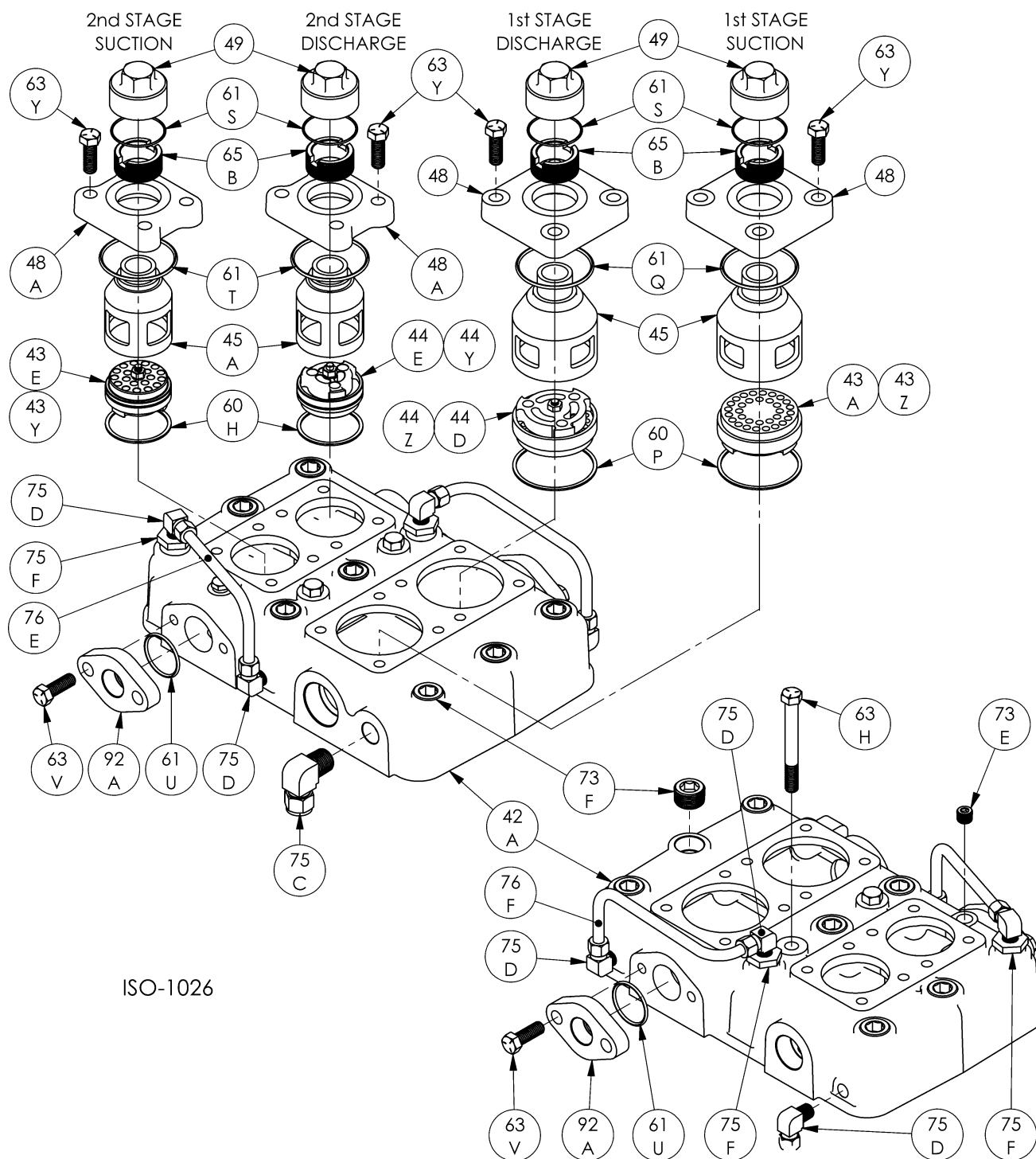
<sup>1</sup> Many compressors are supplied with custom intercoolers - please verify this PN with Blackmer prior to placing an order.



Intercooler Assembly: HDL372C, HDL373C ISO 1191

| Ref  | Description                      | Qty | Part No             |
|------|----------------------------------|-----|---------------------|
| 63F  | Capscrew - Hex Hd                | 2   | 794096              |
|      | Capscrew - Stainless Steel #     |     | 793151              |
| 63G  | Capscrew - Hex Hd                | 4   | 793158              |
| 67D  | Lock Washer                      | 4   | 909694              |
| 68B  | Hex Nut                          | 4   | 790216              |
| 75F  | Tube Elbow                       | 2   | 790367              |
| 76E  | Tube 3/8" Copper                 | 1   | 790383              |
| 77A  | Pipe Bushing                     | 2   | 790433              |
| 78D  | Tube Elbow                       | 4   | 790392              |
| 78E  | Tube 3/4" SS                     | 1   | 790370              |
| 78F  | Tube 3/4" SS                     | 1   | 790371              |
| 100C | Intercooler, Water-cooled, Brass | 1   | 793702 <sup>1</sup> |
| 101A | Intercooler Bracket              | 2   | 793704              |

<sup>1</sup> Many compressors are supplied with custom intercoolers - please verify this PN with Blackmer prior to placing an order.



Head Assembly: Models HDL372C, HDL372B, HDL372A, HDL373C, HDL373B

Over.....

## Head Assembly: Models HDL372C, HDL372B, HDL372A, HDL373C, HDL373B

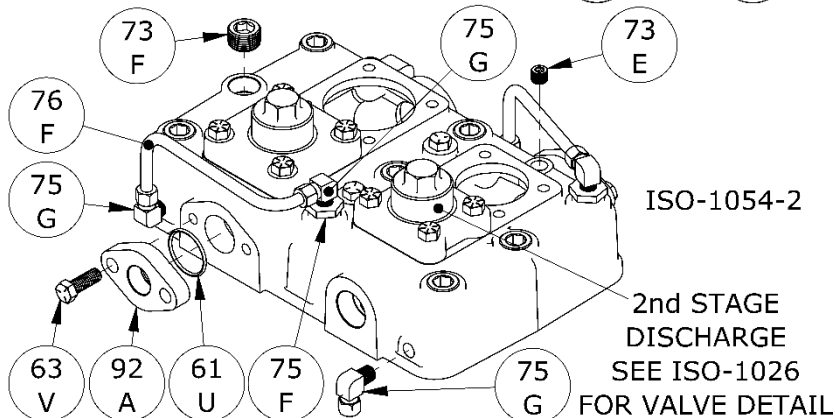
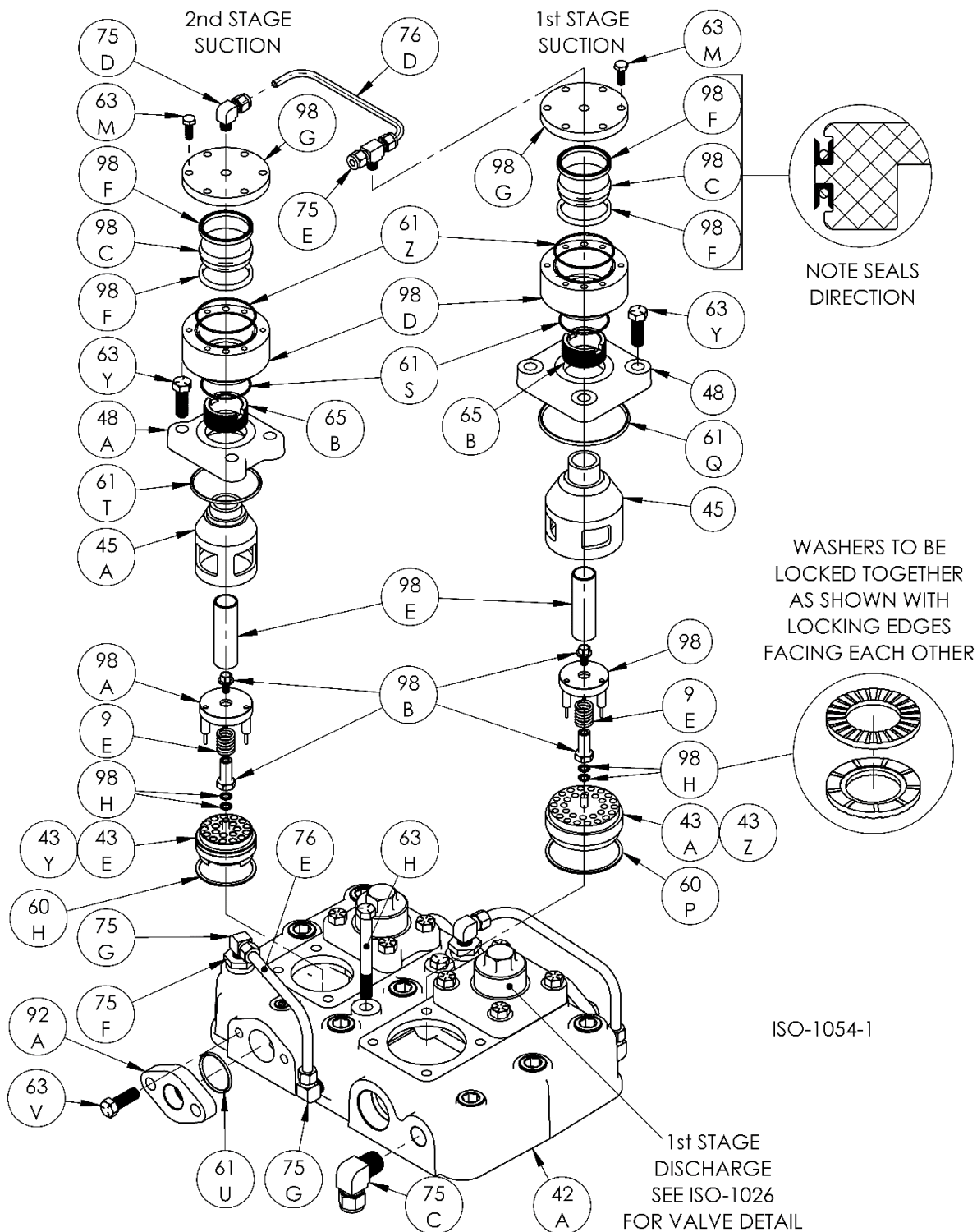
ISO1026

| Ref | Description                                                                                              | Qty | Part No                    |
|-----|----------------------------------------------------------------------------------------------------------|-----|----------------------------|
| 42A | Head<br>Head TNT-12                                                                                      | 1   | 793700<br>792823           |
| 43A | Suction Valve Assembly<br>Suction Valve Assembly TNT-12<br>Suction Valve Assembly, Stainless Steel       | 1   | 793659<br>792872<br>793629 |
| 43E | Suction Valve Assembly<br>Suction Valve Assembly TNT-12<br>Suction Valve Assembly, Stainless Steel       | 1   | 793459<br>792870<br>793439 |
| 43Y | Valve Repair Kit - For 793459/793479<br>Valve Repair Kit - For 793439                                    |     | 793460<br>793440           |
| 43Z | Valve Repair Kit - For 793659/793679<br>Valve Repair Kit - For 793629                                    |     | 793660<br>793630           |
| 44D | Discharge Valve Assembly<br>Discharge Valve Assembly TNT-12<br>Discharge Valve Assembly, Stainless Steel | 1   | 793679<br>792873<br>793649 |
| 44E | Discharge Valve Assembly<br>Discharge Valve Assembly TNT-12<br>Discharge Valve Assembly, Stainless Steel | 1   | 793479<br>792871<br>793449 |
| 44Y | Valve Repair Kit - For 793459/793479<br>Valve Repair Kit - For 793449                                    |     | 793460<br>793448           |
| 44Z | Valve Repair Kit - For 793659/793679<br>Valve Repair Kit - For 793649                                    |     | 793660<br>793650           |
| 45  | Cage<br>Cage TNT-12                                                                                      | 2   | 793620<br>792819           |
| 45A | Cage<br>Cage TNT-12                                                                                      | 2   | 793420<br>792818           |
| 48  | Valve Cover Plate<br>Valve Cover Plate TNT-12                                                            | 2   | 794284<br>792817           |
| 48A | Valve Cover Plate<br>Valve Cover Plate TNT-12                                                            | 2   | 793284<br>792816           |

\* Included in Gasket Sets

# Standard with TNT-12 Cylinder

| Ref | Description                                                                                                                        | Qty | Part No                                        |
|-----|------------------------------------------------------------------------------------------------------------------------------------|-----|------------------------------------------------|
| 49  | Valve Cap<br>Valve Cap TNT-12                                                                                                      | 4   | 792003<br>792804                               |
| 60H | Gasket - Valve *                                                                                                                   | 2   | 793202                                         |
| 60P | Gasket - Valve *                                                                                                                   | 2   | 794198                                         |
| 61Q | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) *                 | 2   | 792112<br>792213<br>792210<br>792110<br>792206 |
| 61S | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) *                 | 4   | 792306<br>792308<br>792307<br>792309<br>792310 |
| 61T | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) *                 | 2   | 793114<br>793214<br>793208<br>793110<br>793205 |
| 61U | O-Ring (PTFE) Intercooler Flange *                                                                                                 | 2   | 793626                                         |
| 63H | Capscrew - Hex Hd<br>Capscrew - Stainless Steel #                                                                                  | 2   | 793115<br>793152                               |
| 63Y | Capscrew - Hex Hd<br>Capscrew - Stainless Steel #                                                                                  | 16  | 793094<br>793153                               |
| 63V | Capscrew - Intercooler Flange<br>Capscrew - Stainless Steel #                                                                      | 4   | 793094<br>793153                               |
| 65B | Valve Hold-down Screw<br>Valve Hold-down Screw TNT-12                                                                              | 4   | 792002<br>792806                               |
| 73E | Pipe Plug                                                                                                                          | 1   | 908198                                         |
| 73F | Pipe Plug                                                                                                                          | 7   | 790451                                         |
| 75C | Tube Elbow                                                                                                                         | 1   | 790393                                         |
| 75D | Tube Elbow                                                                                                                         | 5   | 790367                                         |
| 75F | Pipe Bushing                                                                                                                       | 2   | 790450                                         |
| 76E | Tube 3/8" Copper                                                                                                                   | 1   | 790445                                         |
| 76F | Tube 3/8" Copper                                                                                                                   | 1   | 790446                                         |
| 92A | Interstage Flange -1" NPT<br>Interstage Flange -1" NPT TNT-12<br>Intercooler Flange-3/4" NPT<br>Intercooler Flange-3/4" NPT TNT-12 | 2   | 793602<br>792898<br>793603<br>792899           |



Head Assembly with Unloaders: Models  
HDL372C, HDL372B, HDL372A, HDL373C,  
HDL373B

Over.....

## Head Assembly with Unloaders: Models HDL372C, HDL372B, HDL372A, HDL373C, HDL373B

ISO1054

| Ref | Description                                                                                                        | Qty | Part No                                        |
|-----|--------------------------------------------------------------------------------------------------------------------|-----|------------------------------------------------|
| 9E  | Unloader Spring                                                                                                    | 2   | 793293                                         |
| 42A | Head<br>Head TNT-12                                                                                                | 1   | 793700<br>792823                               |
| 43A | Suction Valve Assembly<br>Suction Valve Assembly TNT-12<br>Suction Valve Assy, Stainless Steel                     | 1   | 793659<br>792872<br>793629                     |
| 43E | Suction Valve Assembly<br>Suction Valve Assembly TNT-12<br>Suction Valve Assy, Stainless Steel                     | 1   | 793459<br>792870<br>793439                     |
| 43Y | Valve Repair Kit - For 793459/793479<br>Valve Repair Kit - For 793439                                              |     | 793460<br>793440                               |
| 43Z | Valve Repair Kit - For 793659/793679<br>Valve Repair Kit - For 793629                                              |     | 793660<br>793630                               |
| 44D | Discharge Valve Assembly<br>Discharge Valve Assembly TNT-12<br>Discharge Valve Assy, Stainless Steel               | 1   | 793679<br>792873<br>793649                     |
| 44E | Discharge Valve Assembly<br>Discharge Valve Assembly TNT-12<br>Discharge Valve Assy, Stainless Steel               | 1   | 793479<br>792871<br>793449                     |
| 44Y | Valve Repair Kit - For 793459/793479<br>Valve Repair Kit - For 793449                                              |     | 793460<br>793448                               |
| 44Z | Valve Repair Kit - For 793659/793679<br>Valve Repair Kit - For 793649                                              |     | 793660<br>793650                               |
| 45  | Cage<br>Cage TNT-12                                                                                                | 2   | 793620<br>792819                               |
| 45A | Cage<br>Cage TNT-12                                                                                                | 2   | 793420<br>792818                               |
| 48  | Valve Cover Plate<br>Valve Cover Plate TNT-12                                                                      | 2   | 794284<br>792817                               |
| 48A | Valve Cover Plate<br>Valve Cover Plate TNT-12                                                                      | 2   | 793284<br>792816                               |
| 49  | Valve Cap<br>Valve Cap TNT-12                                                                                      | 2   | 792003<br>792804                               |
| 60H | Gasket - Valve *                                                                                                   | 2   | 793202                                         |
| 60P | Gasket - Valve *                                                                                                   | 2   | 794198                                         |
| 61Q | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) * | 2   | 792112<br>792213<br>792210<br>792110<br>792206 |
| 61S | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) * | 4   | 792306<br>792308<br>792307<br>792309<br>792310 |

\* Included in Gasket Sets

# Standard with TNT-12 Cylinder

<sup>1</sup> Unloader Post with bolt replaces earlier style unloader post with retainer ring.

| Ref | Description                                                                                                                       | Qty | Part No                                        |
|-----|-----------------------------------------------------------------------------------------------------------------------------------|-----|------------------------------------------------|
| 61T | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) *                | 2   | 793114<br>793214<br>793208<br>793110<br>793205 |
| 61U | O-Ring (PTFE) Intercooler Flange *                                                                                                | 2   | 793626                                         |
| 61Z | O-Ring (Buna-N) Std *<br>O-Ring (FKM) *<br>O-Ring (PTFE) *<br>O-Ring (Neoprene) *<br>O-Ring (Ethylene Propylene) *                | 2   | 792311<br>792313<br>792312<br>792314<br>792320 |
| 63H | Capscrew - Hex Hd<br>Capscrew - Stainless Steel #                                                                                 | 2   | 793115<br>793152                               |
| 63M | Capscrew - Hex Hd                                                                                                                 | 12  | 797093                                         |
| 63Y | Capscrew - Hex Hd<br>Capscrew - Stainless Steel #                                                                                 | 16  | 793094<br>793153                               |
| 63V | Capscrew - Intercooler Flange<br>Capscrew - Stainless Steel #                                                                     | 4   | 793094<br>793153                               |
| 65B | Valve Hold-down Screw<br>Valve Hold-down Screw TNT-12                                                                             | 4   | 792002<br>792806                               |
| 73E | Pipe Plug                                                                                                                         | 1   | 908198                                         |
| 73F | Pipe Plug                                                                                                                         | 7   | 790451                                         |
| 75C | Tube Elbow                                                                                                                        | 1   | 790393                                         |
| 75D | Tube Elbow                                                                                                                        | 1   | 790355                                         |
| 75E | Tube Tee                                                                                                                          | 1   | 790356                                         |
| 75F | Pipe Bushing                                                                                                                      | 2   | 790450                                         |
| 75G | Tube Elbow                                                                                                                        | 5   | 790367                                         |
| 76D | Tube                                                                                                                              | 1   | 790197                                         |
| 76E | Tube 3/8" Copper                                                                                                                  | 1   | 790445                                         |
| 76F | Tube 3/8" Copper                                                                                                                  | 1   | 790446                                         |
| 92A | Interstage Flange-1" NPT<br>Interstage Flange-1" NPT TNT-12<br>Intercooler Flange-3/4" NPT<br>Intercooler Flange- 3/4" NPT TNT-12 | 2   | 793602<br>792898<br>793603<br>792899           |
| 98  | Actuator Assembly - 1st Stage<br>Actuator Assy. - 1st St, for SS Valve                                                            | 1   | 794296<br>794298                               |
| 98A | Actuator Assembly - 2nd Stage<br>Actuator Assy. - 2nd St, for SS Valve                                                            | 1   | 793296<br>793298                               |
| 98B | Unloader Post w/bolt <sup>1</sup><br>Unloader Post w/bolt <sup>1</sup> , for SS Valve                                             | 2   | 793291<br>794291                               |
| 98C | Unloader Piston                                                                                                                   | 2   | 793288                                         |
| 98D | Unloader Body                                                                                                                     | 2   | 793286                                         |
| 98E | Unloader Plunger                                                                                                                  | 2   | 793290                                         |
| 98F | Unloader Seal                                                                                                                     | 4   | 792284                                         |
| 98G | Unloader Cap                                                                                                                      | 2   | 793287                                         |
| 98H | Lockwasher (2 piece)                                                                                                              | 2   | 793473                                         |

Suggested Spare Parts for HD372C and HDL372C compressors:

| Part #                                                                             | Description                                        | Qty./ Unit | Comm. Qty. | Spare Qty. |
|------------------------------------------------------------------------------------|----------------------------------------------------|------------|------------|------------|
| 793699                                                                             | Gasket Set - Buna-N                                | 1          | 1          | 1          |
| 793698                                                                             | Gasket Set - PTFE *                                |            |            |            |
| 793697                                                                             | Gasket Set - FKM *                                 |            |            |            |
| 793693                                                                             | Gasket Set - Neoprene *                            |            |            |            |
| 793691                                                                             | Gasket Set - Ethylene Propylene *                  |            |            |            |
| 793660                                                                             | St1 Suction Valve Repair Kit - PEEK                | 1          |            | 1          |
| 793630                                                                             | St1 Suction Valve Repair Kit - Stainless Steel *   |            |            |            |
| 793460                                                                             | St2 Suction Valve Repair Kit - PEEK                | 1          |            |            |
| 793440                                                                             | St2 Suction Valve Repair Kit - Stainless Steel *   |            |            |            |
| 793660                                                                             | St1 Discharge Valve Repair Kit - PEEK              | 1          |            | 1          |
| 793650                                                                             | St1 Discharge Valve Repair Kit - Stainless Steel * |            |            |            |
| 793460                                                                             | St2 Discharge Valve Repair Kit - PEEK              | 1          |            | 1          |
| 793448                                                                             | St2 Discharge Valve Repair Kit - Stainless Steel * |            |            |            |
| 792284                                                                             | Unloader Seal *                                    | 4          |            | 4          |
| 793610                                                                             | St1 Piston Ring - Glass/Moly Filled                | 3          | 3          | 3          |
| 793612                                                                             | St1 Piston Ring - Poly Filled *                    |            |            |            |
| 793614                                                                             | St1 Piston Ring Expander                           | 3          | 3          | 3          |
| 793611                                                                             | St2 Piston Ring - Standard                         | 3          |            | 3          |
| 793613                                                                             | St2 Piston Ring - Poly Filled *                    |            |            |            |
| 793615                                                                             | St2 Piston Ring Expander                           | 3          |            | 3          |
| 793510                                                                             | Packing Set                                        | 4          | 4          | 4          |
| 794726                                                                             | Oil Filter                                         | 1          |            | 6          |
| 793307                                                                             | Wrist Pin                                          | 2          |            | 2          |
| 793305                                                                             | Wrist Pin Bearing                                  | 2          | 2          | 2          |
| 793002                                                                             | Conrod Bearing                                     | 2          | 2          | 2          |
| The following parts would normally be required only for major compressor overhaul. |                                                    |            |            |            |
| 793142                                                                             | Bearing Cone                                       | 2          |            | 2          |
| 793126                                                                             | Bearing Cup                                        | 2          |            | 2          |
| 793501                                                                             | Crosshead Assembly                                 | 2          |            | 1          |
| 793309                                                                             | Conrod Assembly                                    | 2          |            | 1          |
| 794760                                                                             | Oil Pump Repair Kit                                | 1          |            |            |
| 793157                                                                             | Crankshaft Assembly                                | 1          |            |            |
| 793133                                                                             | Bearing Adjustment Shim Kit                        | 1          |            |            |
| 793601                                                                             | Cylinder (HD372)                                   | 1          |            |            |
| 792812                                                                             | Cylinder, TNT-12 PTFE / Nickel Treated *           |            |            |            |
| 793701                                                                             | Cylinder (HDL372)                                  | 1          |            |            |
| 792822                                                                             | Cylinder, TNT-12 PTFE / Nickel Treated *           |            |            |            |

\* Optional Equipment on New Compressors

**Notes:**

**Notes:**

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