



**MATERIALS of CONSTRUCTION**  
**Models: SGRL1.25A, SGL1.25A,**  
**SGL1.5A**

Page Number	801-091
Effective	Jun 2024
Replaces	Dec 2014
Section	801

PART NAME	STANDARD MATERIALS	AVAILABLE OPTIONS
Casing, Heads, Relief Valve Cover	Ductile Iron: ASTM A536	
Liner, Discs, Bearing Covers	Cast Iron: ASTM A48	
Bearings	Ball (Single Row), Grease Lubricated	
Bearing Locknut and Lockwasher	Steel	
<b>Rotor &amp; Shaft</b>	Single End Keyed Shaft, 8 Vane Rotor	
Rotor	Ductile Iron: ASTM A536	
Shaft	High Strength Steel	
Relief Valve	Cast Iron: ASTM A48	Nickel Plated Cast Iron
Relief Valve Cap	Steel	
Relief Valve Spring	Plated Steel	
Relief Valve Spring Range	Range 51 – 80 psi (3.52 – 5.52 bar) differential pressure <sup>1</sup>	81 – 150 psi (5.58 – 10.34 bar) <sup>1</sup>
O-Rings: Other than Mechanical Seal	HNBR	FKM, PTFE, Neoprene
Gaskets: Bearing Cover	Fiber	
<b>Vanes</b>	Duravane - Full Size with Stainless Steel Wear Plate	Laminate - Full Size with Stainless Steel Wear Plate
<b>Mechanical Seals</b>		
Stationary O-Ring	HNBR	FKM, Neoprene
Stationary Seat	Hardened Steel	
Rotating O-Ring	HNBR	FKM, Neoprene, FFKM
Rotating Seal Face	Carbon	
Seal Jacket	Plated Steel	
Seal Spring	Stainless Steel	
Gage Ports	1/4" NPT Inlet, 3/4" NPT Discharge	

<sup>1</sup> Relief Valve Springs are set at the midpoint of the range by the factory unless otherwise specified.

**PIPE CONNECTIONS**

PUMP SIZE	STANDARD
SGRL1.25A, SGL1.25A	1-1/4" NPT Tapped
SGL1.5A	1-1/2" NPT Tapped

**OPERATING LIMITS**

Minimum Temperature	-30°F (-34°C)
Maximum Differential Pressure	150 psi (10.34 bar)
Maximum Working Pressure	525 psi (36.20 bar)