



MATERIALS OF CONSTRUCTION
Models: MAGNES SERIES – MI4

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NOTE: Temperature and viscosity ratings given below apply to individual components **Only**. For actual maximum temperatures and viscosities for the rated pump, see **"Operating Limits"** on backside.

PART NAME	STANDARD MATERIALS	AVAILABLE OPTIONS
Heads	Ductile Iron, ASTM A536	
Cylinder	Cast Iron, ASTM A48	Ductile Iron (Horizontal Port)
Driven Hub (Wetted)	Steel	
Driving Hub	Ductile Iron, ASTM A536	
Bearing Cover	Steel	
Sleeve Bearings	Metal Impregnated Graphite	
Rotor & Shaft		
Rotor	Ductile Iron, ASTM A48	
Shaft	Steel	
Bearing Housing	Cast Iron, ASTM A48	
Relief Valve Spring	Stainless Steel	
R/V Spring Ranges	51-110 psi	111-150 psi 151-200 psi
O-Rings / Seal Rings	FKM	PTFE, Buna-N
Capscrews	Steel	
Vanes	Duravane - Full Size with 316 Stainless Steel wear plate to 240°F (115°C) (150 psi differential pressure maximum)	Laminate – Stainless Steel Wear Plane (200 psi differential pressure maximum) Enduravane - Full Size with 316 Stainless Steel wear plate to 240°F (115°C) (200 psi differential pressure maximum)
Relief Valve	Cast Iron	
Push Rods	Steel	
Magnet Housing	Cast Iron	
Magnet Assembly		
Inner Magnet	Neodymium Iron Boron	
Outer Magnet	Neodymium Iron Boron	
Containment Can	PEEK Composite	
Hub Sleeve	316 Stainless Steel	
Driven Key (Wetted)	17-4 PH Stainless Steel	
Gage Ports	1/4" NPT	

Centipoise (cP) = centistokes (cSt) at fluid specific gravity of 1.0.

Models: MI4

PIPE COMPANION FLANGES

PUMP SIZE	STANDARD¹	OPTIONAL
MI4	4" Cast Iron, ASTM A48, NPT Tapped	4" Steel Weld, ASTM A105 4" Ductile Iron, ANSI 150 lb Compatible RF Flanges

OPERATING LIMITS

	STANDARD MATERIALS	OPTIONAL MATERIALS
Maximum Temperature	-30°F (-29°C) to 250°F (121°C)	Consult Factory for higher temperature ratings.
Maximum Viscosity	500 Cp	Some viscosities may have differential pressure limits; consult performance curves for limits. Consult Factory for higher viscosity ratings.
Maximum Pump Speed	537 rpm	
Maximum Differential Pressure	150 psi	200 pis – Requires Laminate Vanes or Enduravanes Differential pressure may be limited for certain viscosities; consult performance curves for limits.
Maximum Working Pressure	225 psi	

Centipoise (cP) = centistokes (cSt) at fluid specific gravity of 1.0.

