Goulds 8” ST Adapter Plate
Modification Instructions

The Goulds 8” ST wet end uses an OEM adapter plate between the back cover and casing. When the Frame S back cover / seal chamber is used, the adapter plate must have two clearance holes drilled into it for the back cover to frame adapter mounting studs.

Two (2) 0.281” thru holes must be drilled on an 8.000” B. C. on the horizontal centerline of the adapter plate as shown.

Countersink both sides of each hole to remove any burrs that remain after drilling.