

## GOULDS 8" ST ADAPTER PLATE MODIFICATION INSTRUCTIONS

Section	Forms
Effective	Oct 2004
Replaces	ASD197,rev A

The Goulds 8" ST wet end uses an OEM adapter plate between the back cover and casing. When the Frame S back cover / seal chamber is used, the adapter plate must have two clearance holes drilled into it for the back cover to frame adapter mounting studs.

Two (2) 0.281" thru holes must be drilled on an 8.000" B. C. on the horizontal centerline of the adapter plate as shown.

Countersink both sides of each hole to remove any burrs that remain after drilling.

